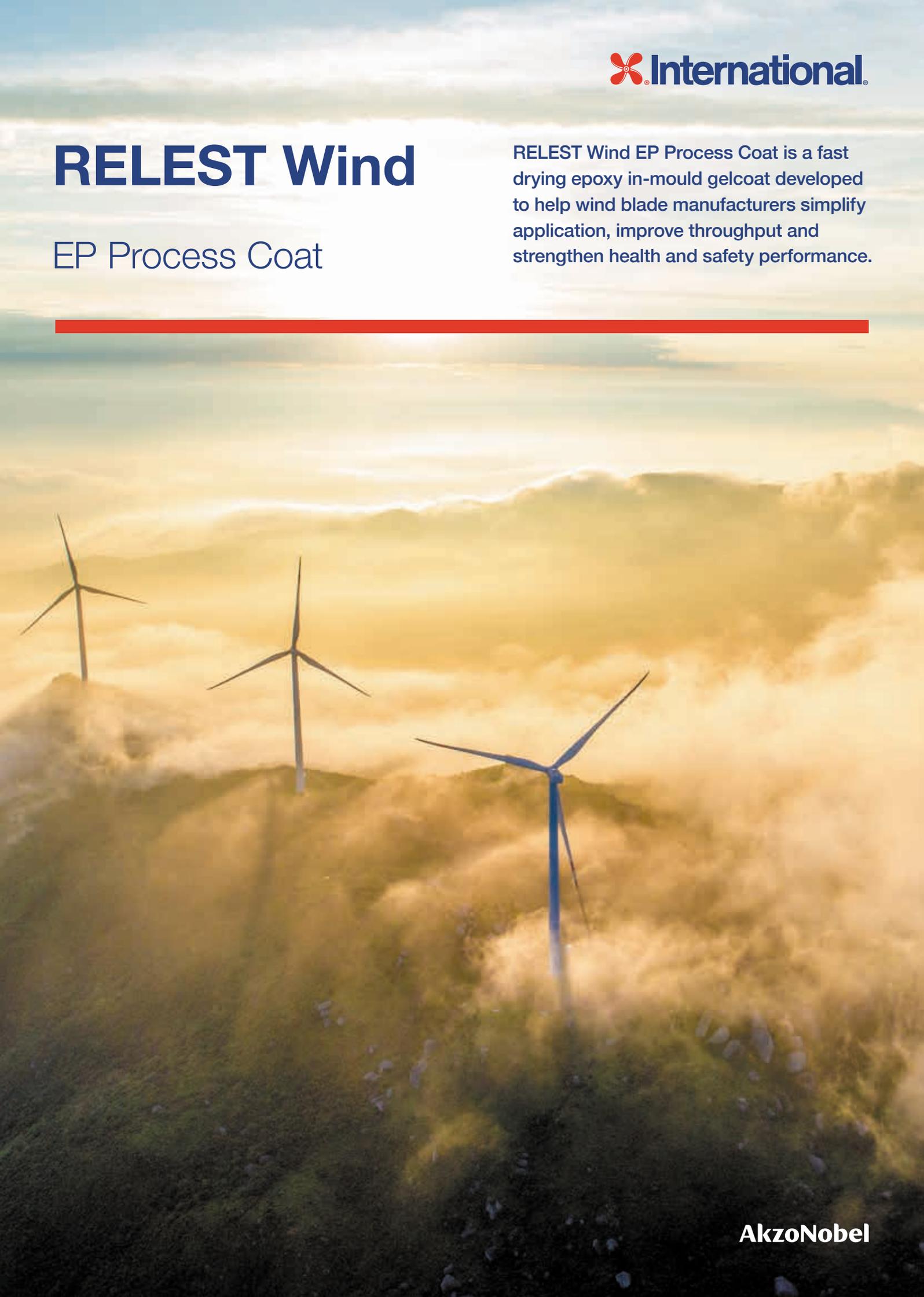


# RELEST Wind

## EP Process Coat

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RELEST Wind EP Process Coat is a fast drying epoxy in-mould gelcoat developed to help wind blade manufacturers simplify application, improve throughput and strengthen health and safety performance.





**RELEST Wind EP Process Coat is designed for customers who prefer to use an in-mould gelcoat as part of their wind blade production process.**

RELEST Wind EP Process Coat is a solvent free epoxy-based amine cured process coat that provides an improved HSE profile by eliminating the use of isocyanates and simplifying the mixing process.

The product is easy to use and with a lower tendency for pin holing reduces the need for additional finishing work afterwards, allowing the customer to increase production output as well as reducing the overall cost per square meter.

RELEST Wind EP Process Coat can be applied at 50°C compared to traditional process coats that needs to be applied at 40°C, reducing wait time for the mould to cool down leading to a potential saving of 1:45 hours.

Product features	
Base	1355-0100
Hardener	1387-6355
Volume solids	99%±2% (ISO 3233:1998)
Typical film thickness	>400 microns
Hard dry	5 hours at 25°C
Mould temperature range for application	Between 40°C and 60°C (104°F - 140°F) prior to application
Method of application	Roller applications

**RELEST Wind EP Process Coat simplifies coating selection and application, enhancing productivity in several ways:**

- Reduced equipment cleaning minimizes the need for system changes
- Lower risk of cross contamination
- Reduced waste from partially used units
- Simplified joint coating procedures streamline processes between blocks and modules
- Easier maintenance and repair applications

**To discover more about our RELEST Wind range, contact us or visit our website: [international-pc.com](http://international-pc.com)**

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